



## 2019 SAUVIGNON BLANC

Late Harvest

### WINEMAKING NOTES

**FRUIT** 100% Honig Estate Sauvignon Blanc

**VINEYARD** The fruit for this wine comes from Block 3 of our sustainably farmed vineyard. The vines were planted in 1995 and are cane pruned. The trellising system is a “Lyre System”. Due to their proximity to the Napa River, the grapes experience Botrytis cinerea, also known as “Noble Rot”, leading to concentration of sugars, flavors and acid.

**HARVEST** Hand-picked January 10, 2020  
Brix: 36.7 degrees  
Residual sugar: 16.3%  
Alcohol: 11.2 %

**WINEMAKING** Tank fermented, then barrel aged in 100% new French oak barrels for 8 months.  
Bottled: November 10-11, 2020

**TASTING NOTES** Bright and complex, this wine shows citrus, green apple and dried pear elements interwoven with vanilla, grapefruit rind and dried stone fruit. There is an enticing dash of melon on the finish. A lovely dessert wine to sip on its own or pair it with apple crisp or a cheese course.

